



Advanced Lubricants Technology

PRODUCT INFORMATION

PERENNIAL PRESSCUT ST - 32 / ST - 100

DESCRIPTION

PERENNIAL PRESSCUT ST-32/ST-100 is a multi-purpose medium to heavy duty stamping and drawing oil. It is specially developed for applications where a thin protective oil film is preferred.

APPLICATIONS

PERENNIAL PRESSCUT ST-32/ST-100 is fortified with specially selected heat stabilized chlorinated EP additives and incorporates with other additives to protect against corrosion and to provide good lubricity and prolong tool die. **PERENNIAL PRESSCUT ST-32/ST-100** is dark brown in colour and has a pleasant, neutral odour. It is also non-irritating to the skin under normal usage and is widely accepted by machine operators on the shop floors. **PERENNIAL PRESSCUT ST-32/ST-100** is suitable for most stamping operations on both ferrous and non-ferrous metals components. It is mainly used in **deep drawing, stamping and forming operations.**

PERFORMANCE

PERENNIAL PRESSCUT ST-32/ST-100 is highly stable and field tested to provide the following outstanding multifunctional characteristics :

- Low odor / Does not cause skin irritation under normal usage
- Does not stain yellow metals
- Suitable for ferrous and non-ferrous metals
- High lubricity level which minimize burring and premature dulling of cutting tools
- Excellent surface furnish with the " polishing effect " of the unique EP additives
- Excellent corrosion resistance and easy to clean with any cleaners
- Provides general lubrication to machinery parts

TECHNICAL DATA

<u>TYPICAL INSPECTION TEST :</u>	<u>PRESSCUT ST-32</u>	<u>PRESSCUT ST-100</u>
Density, g/cm ³ @ 15 ° C	0.8760	0.8970
Flash Point, COC, ° C	230	230
Viscosity, cSt @ 40 ° C	31.50	110.00
Colour, ASTM	Dark Brown	Dark Brown
Copper Corrosion	1 b	1 b
Silicone	Nil	Nil
Amides	Nil	Nil
CFC	Nil	Nil

The above details is typical and does not constitute a contract in terms of properties

Also as MALAYSIA'S Official Distributor for
The Japan's No 1 Grease Manufacturer

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