

# PRODUCT INFORMATION

## PERENNIAL HYCOM R SERIES (PARAFFINIC PISTON, ROTARY/RECIPROCATING COMPRESSOR OIL)

#### DESCRIPTION

**PERENNIAL HYCOM R** is a premium paraffinic base oil with high Viscosity Index and narrow distillation range of oil specially designed for lubricating piston and rotary compressors with oil temperatures up to 220° C.

PERENNIAL HYCOM R contains special ashless additives to impart outstanding anti-wear properties, anti-oxidation, corrosion protection, thermal stability, low sludge formation tendency and excellent demulsibility properties. Besides, it also has good anti-foam and air release properties. These special properties will provide extended operating periods between overhauls in reciprocating compressors.

**PERENNIAL HYCOM R** Series oils meet specifications of Stringent DIN 51506 VD-L requirement include high resistance to oxidation and deposit formation as measured in 51352-1 oxidation test. In addition, they meet the Pneurop Oxidation test 51352-2 and low volatility requirement as measured in DIN51356. Besides, it also has a very good rust protection acc to ASTM D665 with synthetic sea water.

### **SPECIAL FEATURES:**

- Good wetting and anti-wear properties
- Excellent viscosity-temperature behaviour
- Excellent oxidation stability and resistance to ageing
- · Excellent dirt transportation and cleaning properties to have longer intervals between valve cleaning
- Optimum wear protection and good pressure absorption properties
- Good compatibility with elastomers
- Low foaming and good air separation
- Good corrosion protection for ferrous and non-ferrous metals
- Excellent demulsifying properties totally eliminates the problems associated with the formation Of sludge or water in oil emulsions, improved inter and after cooler efficiency
- Lower operating cost

## APPLICATION

The HYCOM  $\overline{R}$  Series of oils are recommended for use of lubrication of both cylinders and crankcases of reciprocating air compressors. It may also be used for drip-feed rotary sliding vane and screw type compressors which are from manufacturers like Atlas Copco, Ingersoll-Rand, Broom and Wade (Comair) and etc.

The correct viscosity grade should always be determined from instruction manual and Equipment Builders Books.

## TYPICAL INSPECTION TESTS

Grade, ISO VG	46	68	100	150
Density, g/ml @ 15°C	0.877	0.883	0.887	0.890
Colour ASTM	L2.0	L2.0	L2.5	L2.5
Flash Point, COC, °C	226	238	255	265
Viscosity, cSt @ 40°C	46.1	69	101	152
CSt @ 100°C	6.9	8.7	11.4	15.0
Viscosity Index	100	100	95	95
Neutralization No, mgKOH/g(DIN51558)	0.11	0.11	0.2	0.2
Sulphate Ash %mass (DIN51575)	< 0.01	< 0.01	< 0.01	< 0.01
Water Soluble content (DIN51582)		too low to measu	ire	
Water Soluble acids		neutral		
Demulsifying Power (mins)	8	15	16	16
Air separation (mins)	3	4	6	8
Foam Test, ASTM Sequence I/II/III	Pass	Pass	Pass	Pass
FZG gear test (DIN51354)	12	12	12	12
4 Ball test (DIN51350)	0.44	0.44	0.44	0.44
Pneurop ageing test( Conradson carbon residue)	0.57%			
Copper Strip Corrosion 3Hrs @ 100°C 1a	1a	1a	1a	

The above details is typical and does not constitute a contract in terms of properties